



Preliminary Information

PIC6436 No A/C - A/C Blows Warm Air - DTC P0534

Models

Brand:	Model:	Model Years:	VIN:		Engine:	Transmissions:
			from	to		
Chevrolet	Bolt	2021	All	All	All	All

Involved Region or Country	North America
Condition	<p>No A/C, blows warm air when set to cold, Setting P0534</p> <p>Condition typically happens under 500 miles. Before adding refrigerant / dye, put car on hoist and remove aero panel from front cradle.</p> <p>Inspect the ACCM (Air Conditioning Compressor Module or sometimes called Air Conditioning and Drive Motor Battery Cooling Compressor), view the HV connector area for possible POE oil dripping off connector and the case bolt just above compressor.</p> <p>Refer to pictures below for existing oil leak examples.</p>
Cause	Defective ACCM K118 Electric ACCM internal seal, Oil visually leaking above HV connector at case half, see image below.

Correction:

If this Concern is found continue to follow this document, if no leak is found continue with GSI diagnostics.

Replace K118 Electric ACCM GSI (Global Service Information, formally eSI) Document ID: 4530406





Warranty Information

For vehicles repaired under the EV coverage, use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
4417140	ACCM replacement	Use Published Labor Time

Version History

Version	1
Modified	04/21/2021 - Created on.



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